



**Work Order ID 57963**

April 21, 2010 9:19:45 AM



Page 2

Item ID: K10003

Accept



Setup Start



Revision ID:

Item Name: Saddle, D205-634-011

Stop



Start Date: 21/04/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 28/04/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: *Phg*

0.00



Packaging

Memo

0.00

Packaging

*10/5/3 (4)*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/05/04 (4)*

# Picklist Print

April 21, 2010 9:19:49 AM

Page 1

Work Order ID: 57963

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
 IPP : J 06-07-25 As per DSI 9344 JLM  
 IPP : K 06.11.17 Per K10003 Rev C KJ  
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ

Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 6.00

Required Qty: 6.00

AN4-51A



Bolt

Purchased No

110 Each

143.0000



## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST361

143

112720

28

113121

100

114437

15

112720 264  
113121 64

AN4-6A



Bolt

Purchased No

110 Each

1,057.0000



## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST356

1057

112829

157

112933

300

113149

600

1112933

AN4G47A



Bolt

Purchased No

110 Each

37.0000



## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST361

37

113302

37

1113357

# Picklist Print

April 21, 2010 9:19:49 AM

Page 2

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Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
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 IPP : K 06.11.17 Per K10003 Rev C KJ  
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ

Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 600 Y

Required Qty: 6.00

5 AN6-12A 8P  
 4 Bolt  
 Purchased No 110 Each 138.0000 32  
 48.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST342

138

112314

138

Purchased No

110

Each

0.0000

125 192.0000



AN960JD416

Washer

AN960JD616

Purchased No

110

Each

49.0000

32 48.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST347

49

113149

49

32P  
 125  
 112314  
 113706  
 112612  
 1614135 (4)

April 21, 2010 9:19:49 AM

Shop Packet Print

Page 2

# Picklist Print

April 21, 2010 9:19:49 AM

Page 3

Work Order ID: 57963

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Parent Item Name: Saddle, D205-634-011

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 IPP : K 06.11.17 Per K10003 Rev C KJ  
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Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 6.00

Required Qty: 6.00

D2570

Manufactured No

110

Each

268.0000 144.0000

Bushing

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST018

268

55003

61

57509

207

D2571

Manufactured No

110

Each

10.0000 6.0000

Saddle, Fwd Out 205

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST425

9

43564

4

47564

4

54929

1

Main Warehouse

ST433

1

56747

1

April 21, 2010 9:19:50 AM

Shop Packet Print

Page 3

# Picklist Print

April 21, 2010 9:19:50 AM

Page 4

Work Order ID: 57963

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
 IPP : J 06-07-25 As per DSI 9344 JLM  
 IPP : K 06.11.17 Per K10003 Rev C KJ  
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ

D2572  
 Saddle, Fwd In 205

Manufactured No

110

Each

4.0000

6.0000



57617

*[Signature]*

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST425

4

43565

4

Manufactured No

110

Each

12.0000

6.0000



57630

*[Signature]* (4)

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST425

12

43566

4

47566

4

52911

4

April 21, 2010 9:19:50 AM

Shop Packet Print

Page 4

# Picklist Print

April 21, 2010 9:19:50 AM

Page 5

Work Order ID: 57963



Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 21/04/2010

Required Date: 28/04/2010

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
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 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ

Start Qty: 600

Required Qty: 6.00

D2574 14



Saddle, Aft In 205

Manufactured No

110

Each

9.0000

40000



57631

*[Signature]*

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST425

8

43567

4

56398

4

Main Warehouse

ST434

1

56750

1

165.0000

24.0000



*[Signature]* 11/4/30 (4)

D2747 44



Set Screw

Manufactured No

110

Each

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST023

165

39224

4

51921

161

51921

April 21, 2010 9:19:50 AM

Shop Packet Print

Page 5

# Picklist Print

April 21, 2010 9:19:50 AM

Page 6

Work Order ID: 57963



Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 21/04/2010

Required Date: 28/04/2010

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
 IPP: J 06-07-25 As per DSI 9344 JLM  
 IPP: K 06.11.17 Per K10003 Rev C KJ  
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ

Start Qty: 6.00

Required Qty: 6.00

D2876 2P



Saddle Spacer

Manufactured No

110

Each

119.0000

8 12.0000



## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST028

119

42364

72

51540

47

Manufactured No

110

Each

51.0000

8 12.0000



## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST028

51

47292

14

51541

37

Manufactured No

110

Each

3.0000

4 6.0000



D3405-041 1P



Lug Assembly

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST474

3

53887

3

April 21, 2010 9:19:50 AM

Shop Packet Print

Page 6



# Picklist Print

April 21, 2010 9:19:50 AM

Page 7

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 IPP : J 06-07-25 As per DSI 9344 JLM  
 IPP : K 06.11.17 Per K10003 Rev C KJ  
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ

Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 6.00

Required Qty: 6.00

D3405-043



Lug Assembly

Manufactured No

110

Each

3.0000

6.0000



56574

*[Handwritten signature]*

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST474

3

53888

3

Manufactured No

110

Each

5.0000

6.0000



57950

*[Handwritten signature]*

D3407-041



Tow Ring

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST464

5

56833

5

Manufactured No

110

Each

77.0000

82.0000



*[Handwritten signature]*

*[Handwritten signature]*

D3417-5



Washer

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST056

77

52344

77

52344

April 21, 2010 9:19:50 AM

Shop Packet Print

Page 7

# Picklist Print

April 21, 2010 9:19:50 AM

Page 8

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Parent Item Name: Saddle, D205-634-011

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
 IPP: J 06-07-25 As per DSI 9344 JLM  
 IPP: K 06.11.17 Per K10003 Rev C KJ  
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ

Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 6.00 Y

Required Qty: 6.00

D3456-1

Washer

Manufactured No

110 Each

136.0000 6.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST058

136

54692

136

Manufactured No

110 Each

149.0000 12.0000

D3533-1

Set Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST069

149

51602

149

April 21, 2010 9:19:50 AM

Shop Packet Print

Page 8

# Picklist Print

April 21, 2010 9:19:50 AM

Page 9

Work Order ID: 57963



Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 21/04/2010

Required Date: 28/04/2010

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
 IPP : J 06-07-25 As per DSI 9344 JLM  
 IPP : K 06.11.17 Per K10003 Rev C KJ  
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ

Start Qty: 6.00

Required Qty: 6.00

MS21042L4

Purchased No

110

Each

1,473.000 144.0000



Nut

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST139

2

111827

2

Main Warehouse

ST300

971

113422

112

114108

851

9063

8

Main Warehouse

ST463

500

114416

500

114108

Rec'd 4/30/10

April 21, 2010 9:19:50 AM

Shop Packet Print

Page 9

# Picklist Print

April 21, 2010 9:19:50 AM

Page 10

Work Order ID: 57963

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
 IPP : J 06-07-25 As per DSI 9344 JLM  
 IPP : K 06.11.17 Per K10003 Rev C KJ  
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ

Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 6.00

Required Qty: 6.00

MS21043-4

Purchased

No

110

Each

1,150.000

20

36.0000

Nut

## Warehouse

## Loc Qty

## Loc Code

### Location

OFFSHORE

FG

40

104603

40

Main Warehouse

ST301

1110

112492

60

113064

110

113069

40

114181

400

114348

500

112492 170

113069 30

11/4/30 (4)

April 21, 2010 9:19:50 AM

Shop Packet Print

Page 10

DART AEROSPACE LTD.

## REFERENCE ONLY

D205-634  
Page 10 of 10

## 5.9 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
42	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

\* DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# DART SERVICE INSTRUCTION

TO AMEND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-634 Rev. 3

REF. CANADIAN STC: SH96-88

REF. FAA STC: SR00563NY

REF. EASA STC: EASA.IM.R.S.01303

REFERENCE ONLY

## PURPOSE:

The parts list of Instructions for Continued Airworthiness ICA-D205-634 Rev. 3 lists the incorrect washer for the D3407-041 Tow Ring Assembly. The correct washer is the D3417-5 Washer, which has a groove to fit the ridge on the sides of the Dart skidtube.

## CHANGE:

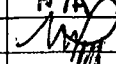
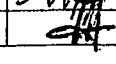
The parts in section 32.9 (pg. 35) of ICA-D205-634 Rev. 3 is amended as follows:

ITEM	634 -011	634 -015	634 -041	634 -045	641 -011	PART NUMBER	DESCRIPTION
	X					D205-634-011	SKIDTUBE INSTALLATION, (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION, (MODIFIED)
IS:							
44	2	2				D3417-5	WASHER
WAS:							
44	2	2				D3417-3	WASHER

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-C-01

APPROVED  
BY:   
D. SHEPHERD (DE # 02)

DATE: 09.06.30  
CERT NO.: SH96-88  
ISSUE NO.: 3

A	NEW ISSUE , REF CAR 09-001	CP	09.06.30
REV.	DESCRIPTION	BY	DATE
DESIGN	92	DART AEROSPACE LTD	
DRAWN	92	HAWKESBURY, ONTARIO, CANADA	
CHECKED	h	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9468	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		PARTS LIST CORRECTION	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries